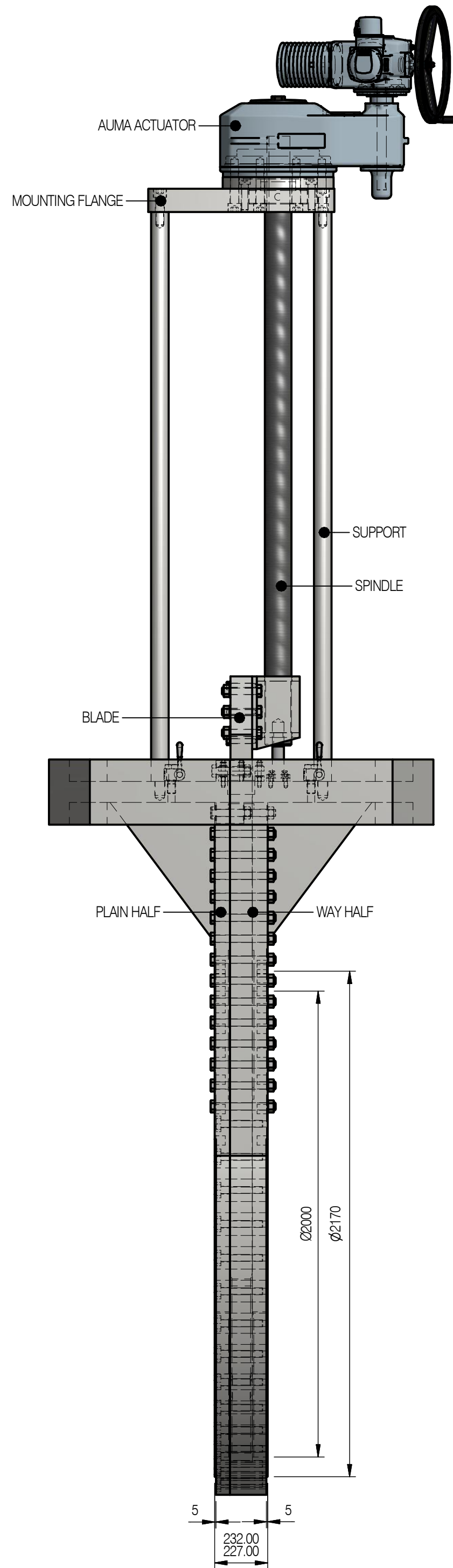
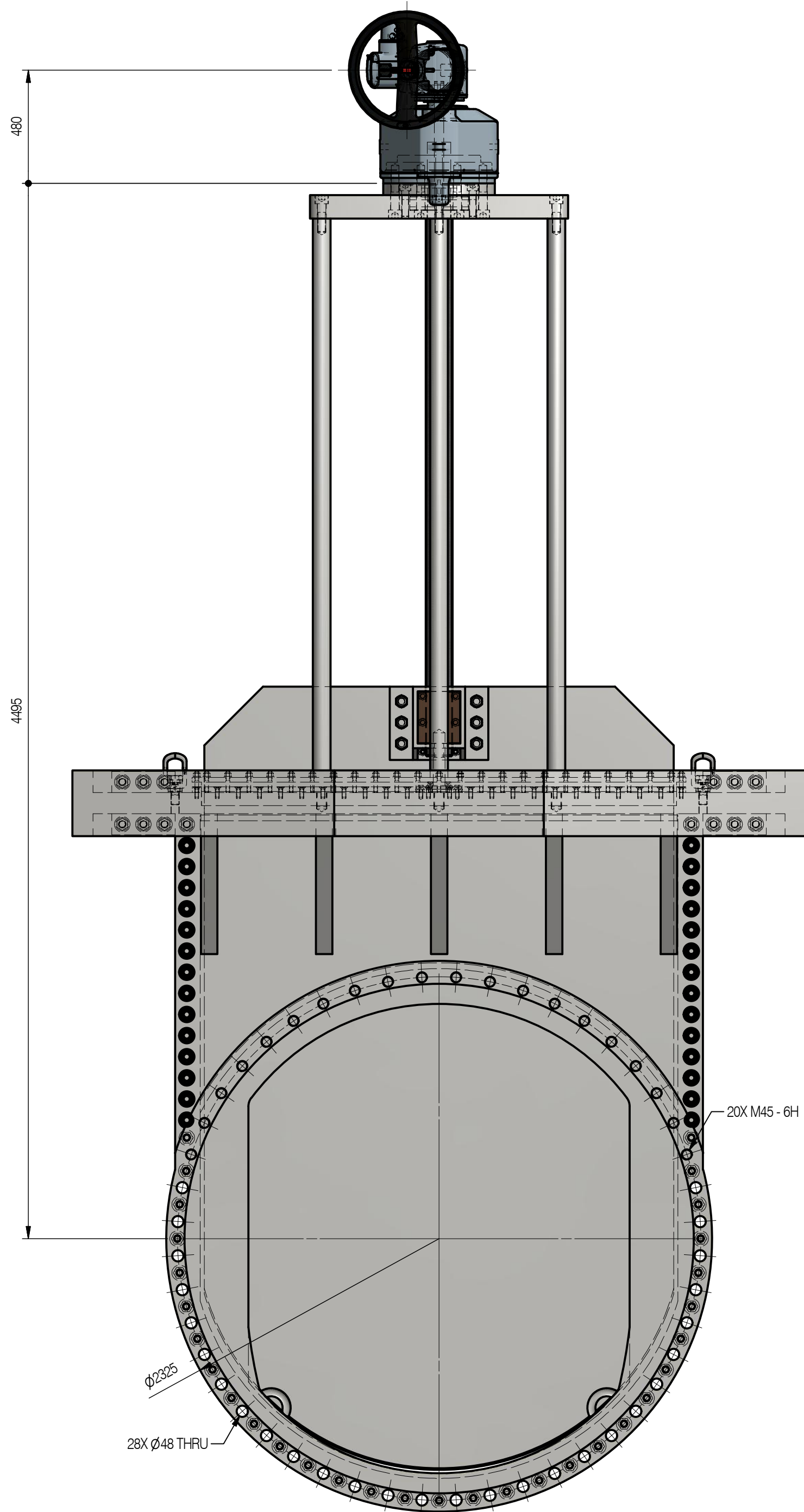


DO NOT SCALE - IF IN DOUBT ASK

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GENERAL NOTES:

1. WRITTEN DIMENSIONS TO BE USED ONLY.
2. TOLERANCES UNLESS STATED OTHERWISE:  
LINEAR DIMENSIONS <1000mm = ±0.25mm  
LINEAR DIMENSIONS >1000mm = ±1.00mm  
ANGULAR DIMENSIONS = ±0.5°  
CONCENTRICITY = 0.10mm  
HOLE POSITION = 0.25mm  
PERPENDICITY = 0.10mm  
FLATNESS = 0.10mm
3. REMOVE ALL BURRS & SHARP EDGES.

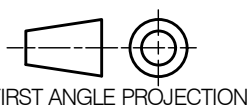


TEST PRESSURE OF SEAT = 11 BAR  
TEST PRESSURE OF BODY = 15 BAR  
DIFF. PRESSURE FOR TEST OF ACTUATOR = 10 BAR Max.

NOTES:

1. F/F DIMENSION IS OVER RAISED FACE
2. VALVE FACES ARE FULLY TAPPED WITH 19No. M45x45DP HOLES & 29No. Ø48 HOLES THRU' ON A 2230 PCD TO SUIT PN10 FLANGES.
3. 4No. M42 TAPPED HOLES THRU' ON FLANGE TO SUIT 4No. VLBG 15t SWIVEL LOAD RINGS

NOTE: ALL FOUR LIFTING POINTS MUST BE USED



A	19/08/2009	ISSUED FOR MANUFACTURE	SP
REV	DATE	DESCRIPTION	SIGNED
REVISION HISTORY			
TITLE DN2000 KNIFE GATE VALVE			
MATERIAL EN10025-2:2004 S275JR+AR			
CLIENT			
<b>industrial PENSTOCKS Ltd</b> Unit 1A & 1B, Washington Industrial Estate, Washington Street, Netherpton, Dudley, DY2 9PH Tel: (+44)1384 458411 Fax: (+44)1384 246950 www.industrialpenstocks.co.uk			
DRAWING NUMBER V09-0025-02			
APPROVED BY	CHECKED BY	REVISION	
DRAWN BY spatrice	DATE 19/08/2009	A	
SCALE	CONTRACT No:		
WORK TO FIGURED DIMENSIONS ONLY			