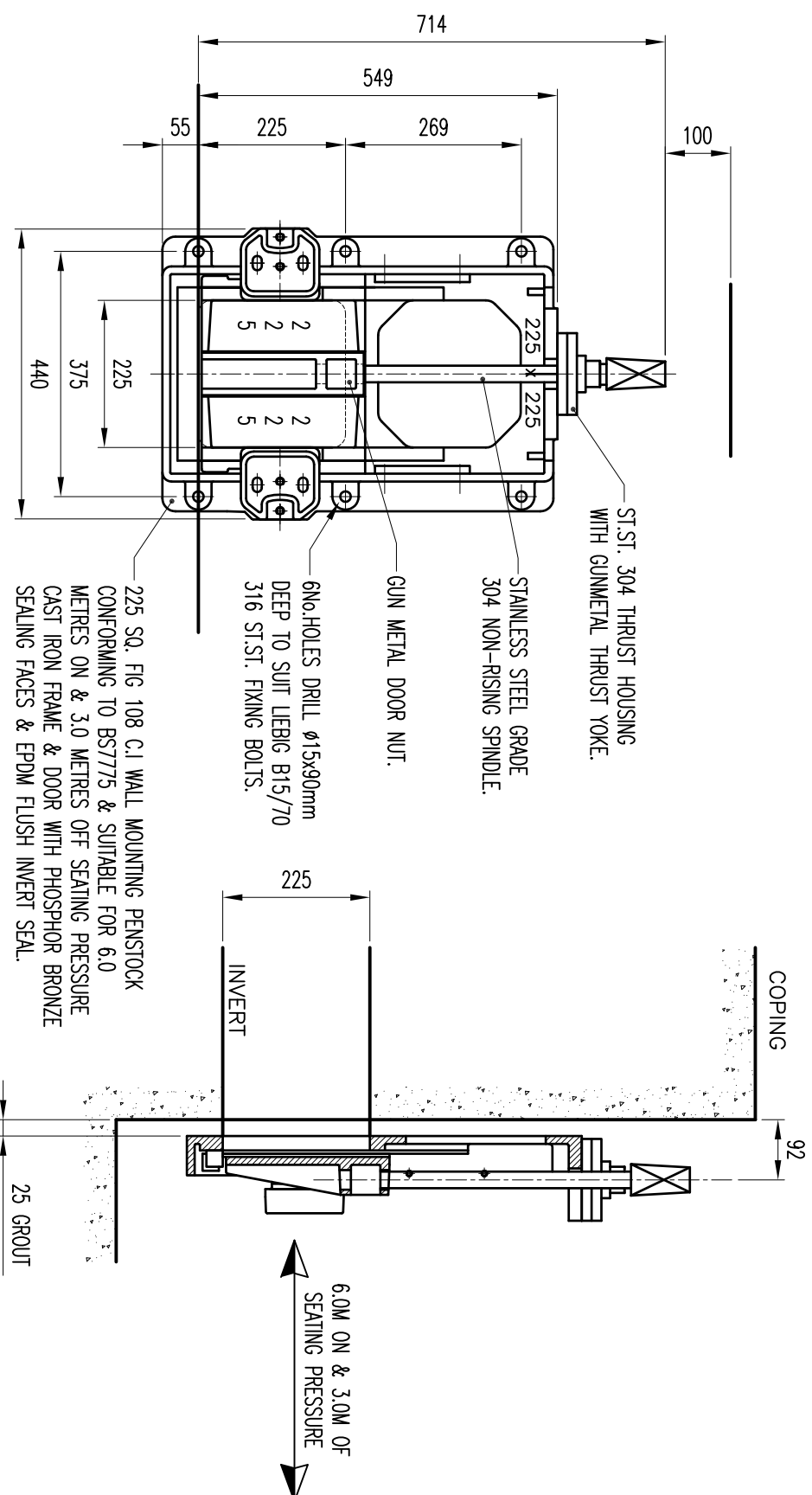


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 INDUSTRIAL PENSTOCKS LTD

DO NOT SCALE – IF IN DOUBT ASK



- ST. ST. 304 THRUST HOUSING WITH GUNMETAL THRUST YOKE.
- STAINLESS STEEL GRADE 304 NON-RISING SPINDLE.
- GUN METAL DOOR NUT.
- 6 No HOLES DRILL  $\phi 15 \times 90$ mm DEEP TO SUIT LIEBIG B15/70 316 ST. ST. FIXING BOLTS.
- 225 SQ. FIG 108 C.I WALL MOUNTING PENSTOCK CONFORMING TO BS7775 & SUITABLE FOR 6.0 METRES ON & 3.0 METRES OFF SEATING PRESSURE CAST IRON FRAME & DOOR WITH PHOSPHOR BRONZE SEALING FACES & EPDM FLUSH INVERT SEAL.

GENERAL NOTES:

1. TOLERANCES UNLESS STATED OTHERWISE:  
 LINEAR DIMENSIONS < 1000mm =  $\pm 0.25$ mm  
 LINEAR DIMENSIONS > 1000mm =  $\pm 1.00$ mm  
 ANGULAR DIMENSIONS =  $\pm 0.5^\circ$   
 CONCENTRICITY = 0.10mm  
 HOLE POSITION = 0.25mm  
 PERPENDICULARITY = 0.10mm  
 FLATNESS = 0.10mm
2. REMOVE ALL BURRS & SHARP EDGES
3. MACHINE SURFACES  $\nabla_{0.8}$  UNLESS NOTED OTHERWISE.

Rev	Date	Description	By

Title  
**GENERAL ARRANGEMENT 225x225 SQ. CAST IRON WALL MOUNTING PENSTOCK. TEE KEY OPERATED.**

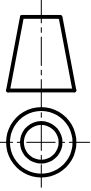
Material  
**CAST IRON**

Client

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 Unit 1&2 Washington Industrial Estate, Washington Street  
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Part/Drawing Number:  
**225-NR-CAP DIRECT**

Approved by: \_\_\_\_\_ Checked by: \_\_\_\_\_ Contract No: \_\_\_\_\_  
 Drawn by: AS Date: MAR'06  
 Scales: A3 1:10 Computer File No: \_\_\_\_\_



FIRST ANGLE PROJECTION