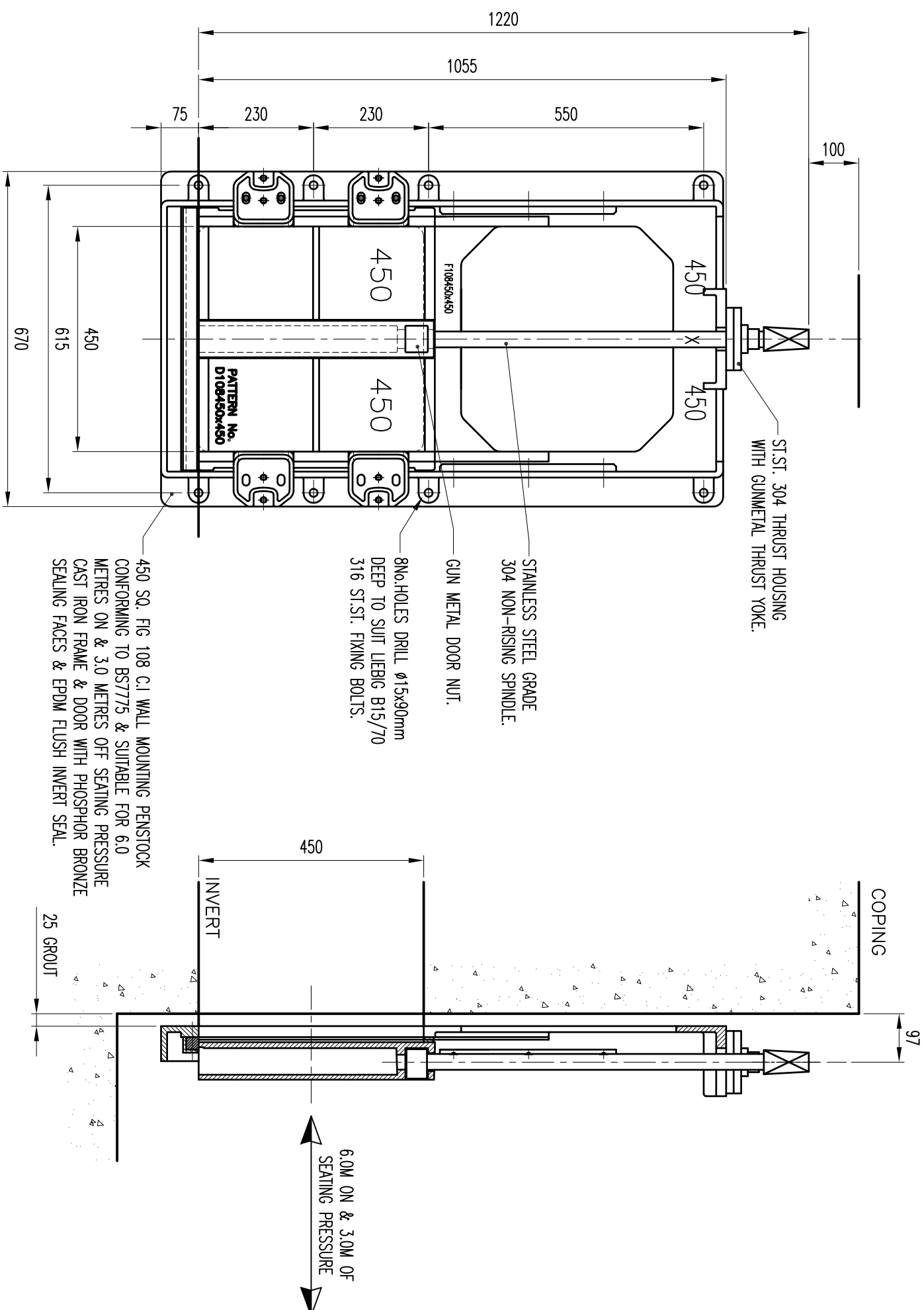


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 INDUSTRIAL PENSTOCKS LTD

DO NOT SCALE - IF IN DOUBT ASK



GENERAL NOTES:

- TOLERANCES UNLESS STATED OTHERWISE:
 LINEAR DIMENSIONS <1000mm= ±1.00mm
 LINEAR DIMENSIONS >1000mm= ±1.00mm
 ANGULAR DIMENSIONS= ±0.5°
 CONCENTRICITY= 0.10mm
 HOLE POSITION= 0.25mm
 PERPENDICULARITY= 0.10mm
 FLATNESS= 0.10mm
- REMOVE ALL BURRS & SHARP EDGES
- MACHINE SURFACES $\nabla_{0.8}$ UNLESS NOTED OTHERWISE.

Rev	Date	Description	By

Title
 GENERAL ARRANGEMENT 450 SQ.
 CAST IRON WALL MOUNTING PENSTOCK.
 TEE KEY OPERATED.

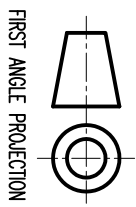
Material
 CAST IRON

Client



Industrial PENSTOCKS Ltd
 Penstocks Valves Fittings and Installation for fluid control
 Unit 1&2 Washington Industrial Estate, Washington Street
 Northerton, Dudley, DY2 9PH
 Tel: 01384 48411 Fax: 01384 248950

Part/Drawing Number:		Revision
450-NR-CAP DIRECT		
Approved by	Checked by	Contract No
AS	MAR'06	
Drawn by	Date	Computer File No
AS	MAR'06	
Scales A3 1:10 <small>work to figured dimensions only</small>		



FIRST ANGLE PROJECTION