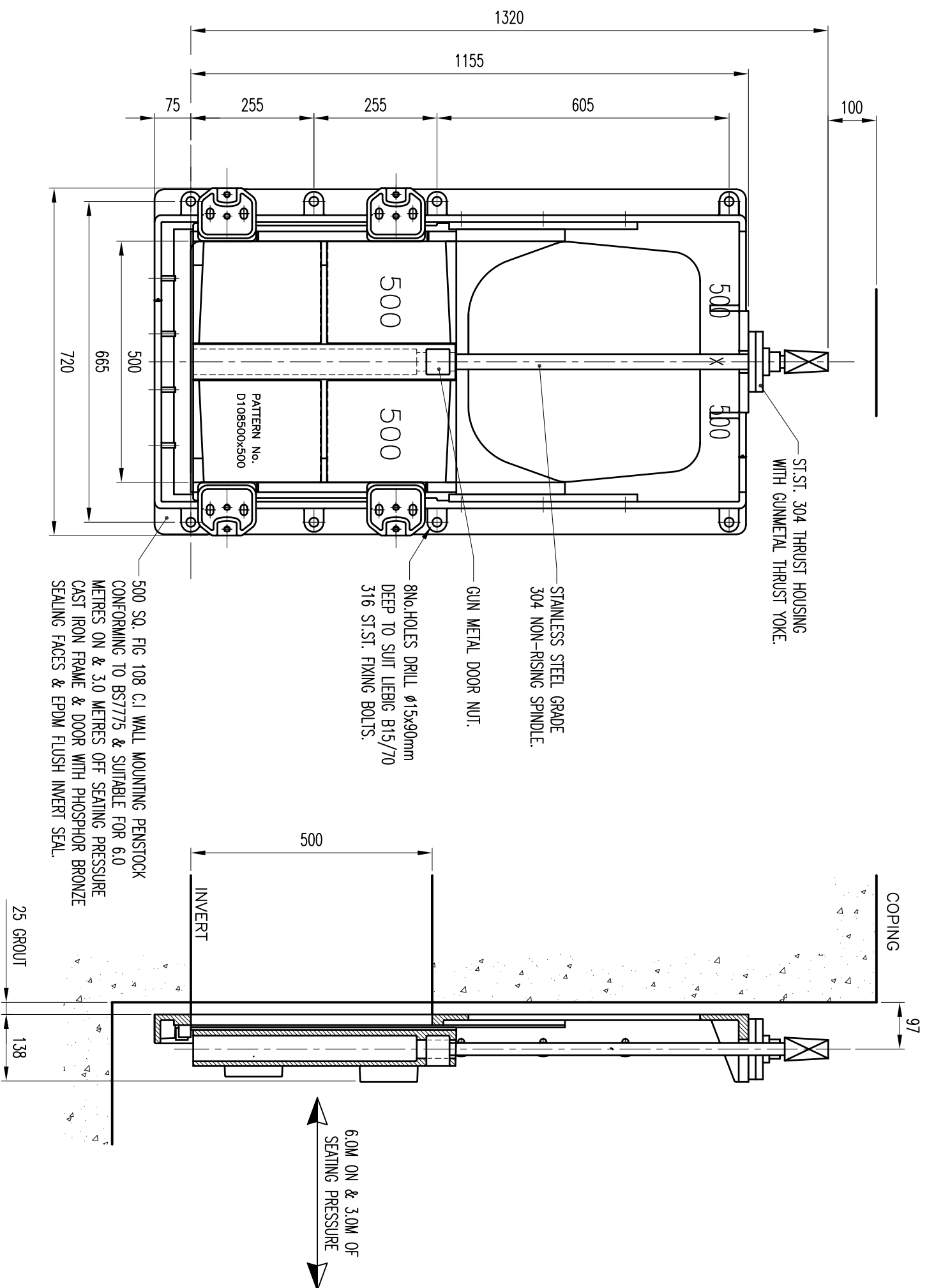


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 INDUSTRIAL PENSTOCKS LTD

DO NOT SCALE - IF IN DOUBT ASK



STAINLESS STEEL GRADE
 304 NON-RISING SPINDLE.
 GUN METAL DOOR NUT.
 8 No. HOLES DRILL Ø15x90mm
 DEEP TO SUIT LIEBIG B15/70
 316 ST. ST. FIXING BOLTS.
 500 SQ. FIG 108 C.1 WALL MOUNTING PENSTOCK
 CONFORMING TO BS7775 & SUITABLE FOR 6.0
 METRES ON & 3.0 METRES OFF SEATING PRESSURE
 CAST IRON FRAME & DOOR WITH PHOSPHOR BRONZE
 SEALING FACES & EPDM FLUSH INVERT SEAL.

6.0M ON & 3.0M OF
 SEATING PRESSURE

GENERAL NOTES:

- TOLERANCES UNLESS STATED OTHERWISE:
 LINEAR DIMENSIONS <1000mm= ±1.00mm
 LINEAR DIMENSIONS >1000mm= ±1.00mm
 ANGULAR DIMENSIONS= ±0.5°
 CONCENTRICITY= 0.10mm
 HOLE POSITION= 0.25mm
 PERPENDICULARITY= 0.10mm
 FLATNESS= 0.10mm
- REMOVE ALL BURRS & SHARP EDGES
- MACHINE SURFACES $\nabla_{0.8}$ UNLESS NOTED OTHERWISE.

Rev	Date	Description	By

Title
 GENERAL ARRANGEMENT 500 SQ.
 CAST IRON WALL MOUNTING PENSTOCK.
 TEE KEY OPERATED.

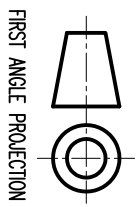
Material
 CAST IRON

Client



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Part/Drawing Number: 500-NR-CAP DIRECT		Revision
Approved by AS	Checked by	Contract No
Drawn by AS	Date MAR'06	Computer File No
Scales A3 1:10 work to figured dimensions only		



FIRST ANGLE PROJECTION