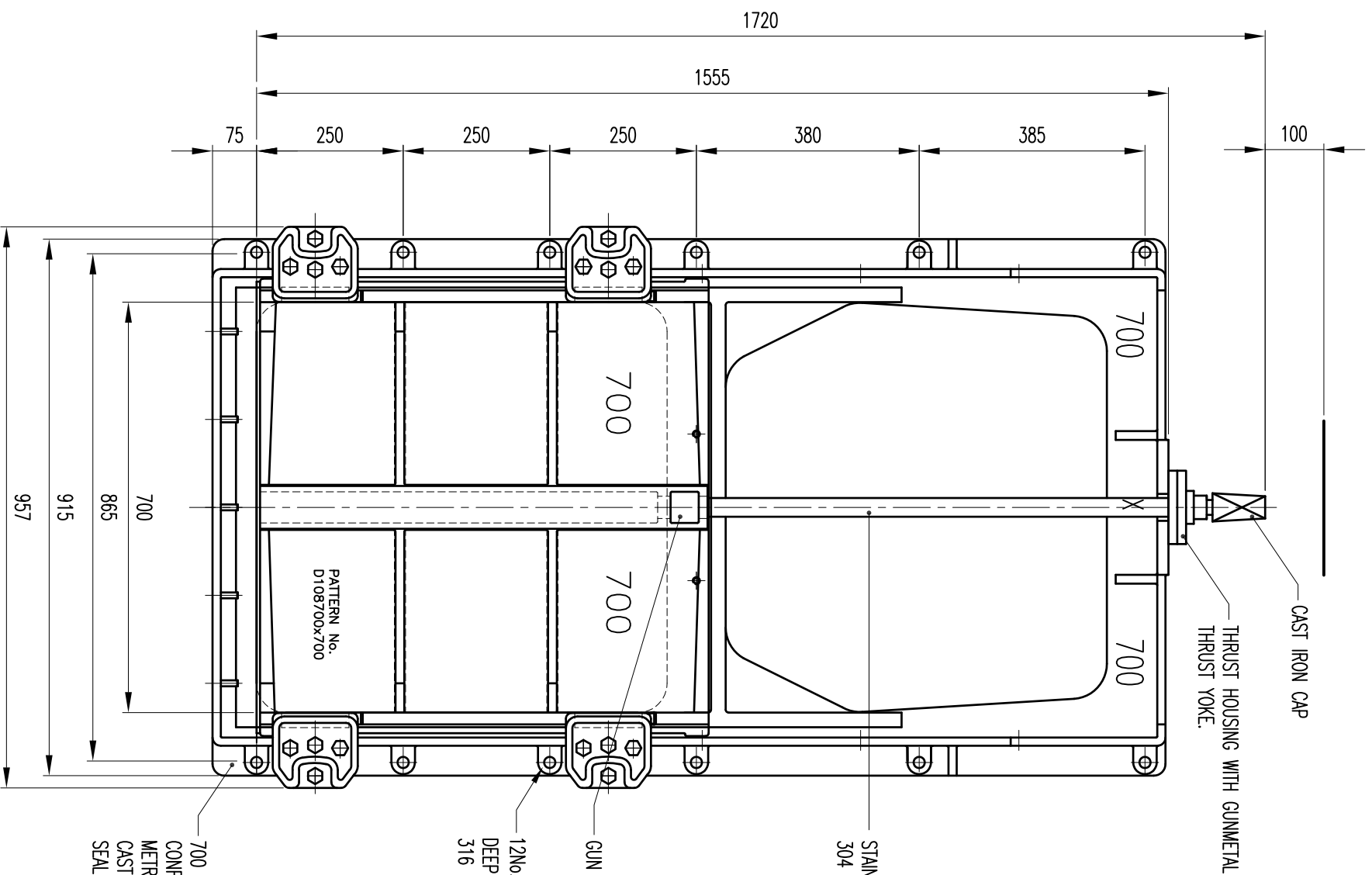


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 INDUSTRIAL PENSTOCKS LTD

DO NOT SCALE - IF IN DOUBT ASK

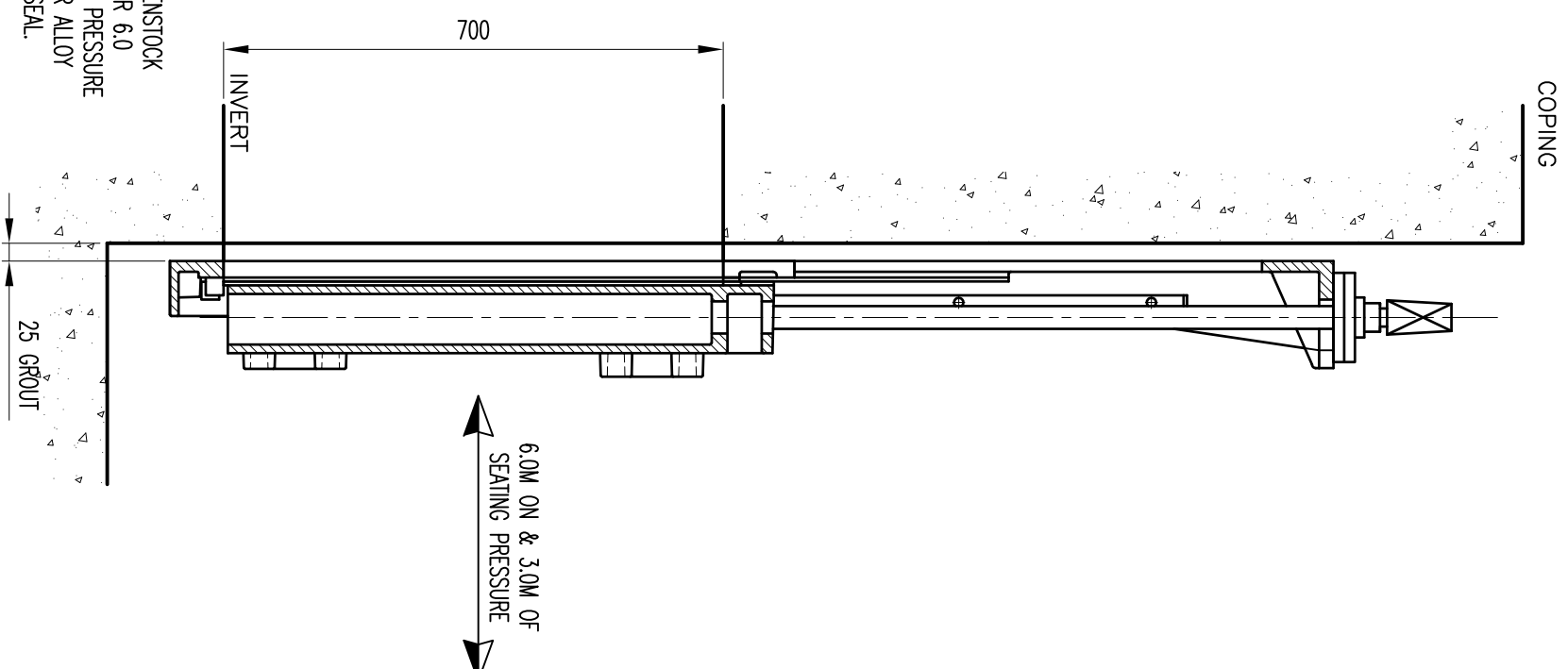


700 SQ. FIG. 108 C.I. WALL MOUNTING PENSTOCK CONFORMING TO BS7775 & SUITABLE FOR 6.0 METRES ON & 3.0 METRES OFF SEATING PRESSURE CAST IRON FRAME & DOOR WITH COPPER ALLOY SEALING FACES & EPDM FLUSH INVERT SEAL.

12NO. HOLES DRILL Ø15x90mm DEEP TO SUIT LIEBIG B15/70 316 ST.ST. FIXING BOLTS.

GUN METAL DOOR NUT.

STAINLESS STEEL GRADE 304 NON-RISING SPINDLE.



6.0M ON & 3.0M OFF SEATING PRESSURE

GENERAL NOTES:

1. TOLERANCES UNLESS STATED OTHERWISE:
 LINEAR DIMENSIONS <1000mm= ±0.25mm
 LINEAR DIMENSIONS >1000mm= ±1.00mm
 ANGULAR DIMENSIONS= ±0.5°
 CONCENTRICITY= 0.10mm
 HOLE POSITION= 0.25mm
 PERPENDICULARITY= 0.10mm
 FLATNESS= 0.10mm
2. REMOVE ALL BURRS & SHARP EDGES
3. MACHINE SURFACES $\nabla_{0.8}$ UNLESS NOTED OTHERWISE.

Rev	Date	Description	By

Title
 GENERAL ARRANGEMENT 700 SQ.
 CAST IRON WALL MOUNTING PENSTOCK.
 TEE KEY OPERATED.

Material
 CAST IRON

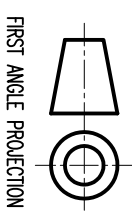
Client



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Part/Drawing Number:
 700-NR-CAP DIRECT

Approved by	Checked by	Contract No
Drawn by AS	Date MAR'06	
Scales \odot A3	1:10	Computer File No



FIRST ANGLE PROJECTION