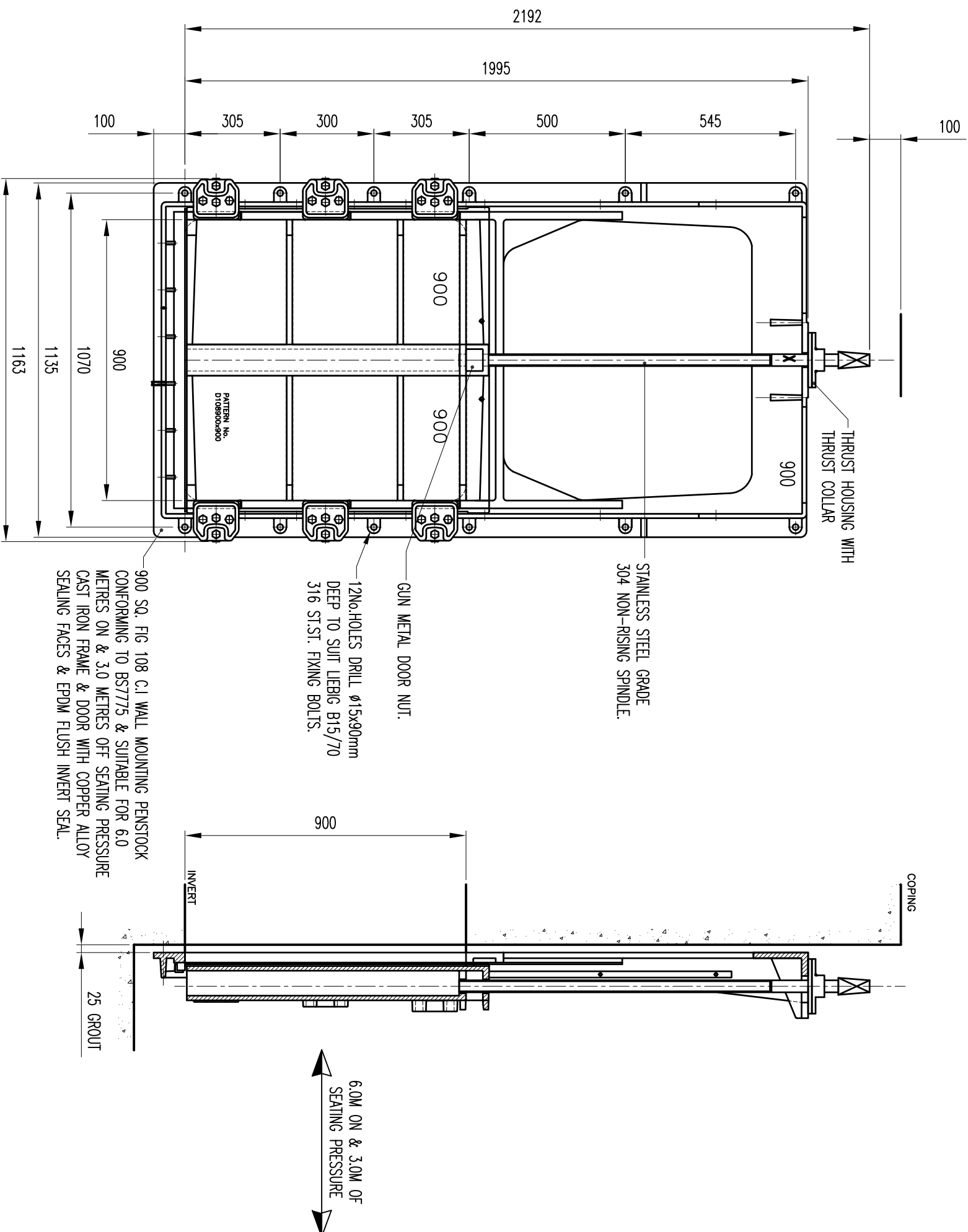


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 INDUSTRIAL PENSTOCKS LTD

DO NOT SCALE - IF IN DOUBT ASK



GENERAL NOTES:

- TOLERANCES UNLESS STATED OTHERWISE:
 LINEAR DIMENSIONS <1000mm= ± 1.00 mm
 LINEAR DIMENSIONS >1000mm= ± 1.00 mm
 ANGULAR DIMENSIONS= $\pm 0.5^\circ$
 CONCENTRICITY= 0.10mm
 HOLE POSITION= 0.25mm
 PERPENDICULARITY= 0.10mm
 FLATNESS= 0.10mm
- REMOVE ALL BURRS & SHARP EDGES
- MACHINE SURFACES $\nabla_{0.8}$ UNLESS NOTED OTHERWISE.

Rev	Date	Description	By

Amendments

Title
 GENERAL ARRANGEMENT 900 SQ. CAST IRON WALL MOUNTING PENSTOCK. TEE KEY OPERATED.

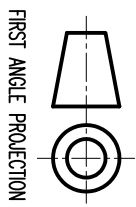
Material
 CAST IRON

Client



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 Penstocks Valves Fittings and Installation for fluid control
 Unit 142 Washington Industrial Estate, Washington Street
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Part/Drawing Number: 900-NR-CAP DIRECT		Revision
Approved by: AS	Checked by: MAR'06	Contract No
Drawn by: AS	Date: MAR'06	Computer File No
Scales: A3 1:15 work to figured dimensions only		



FIRST ANGLE PROJECTION