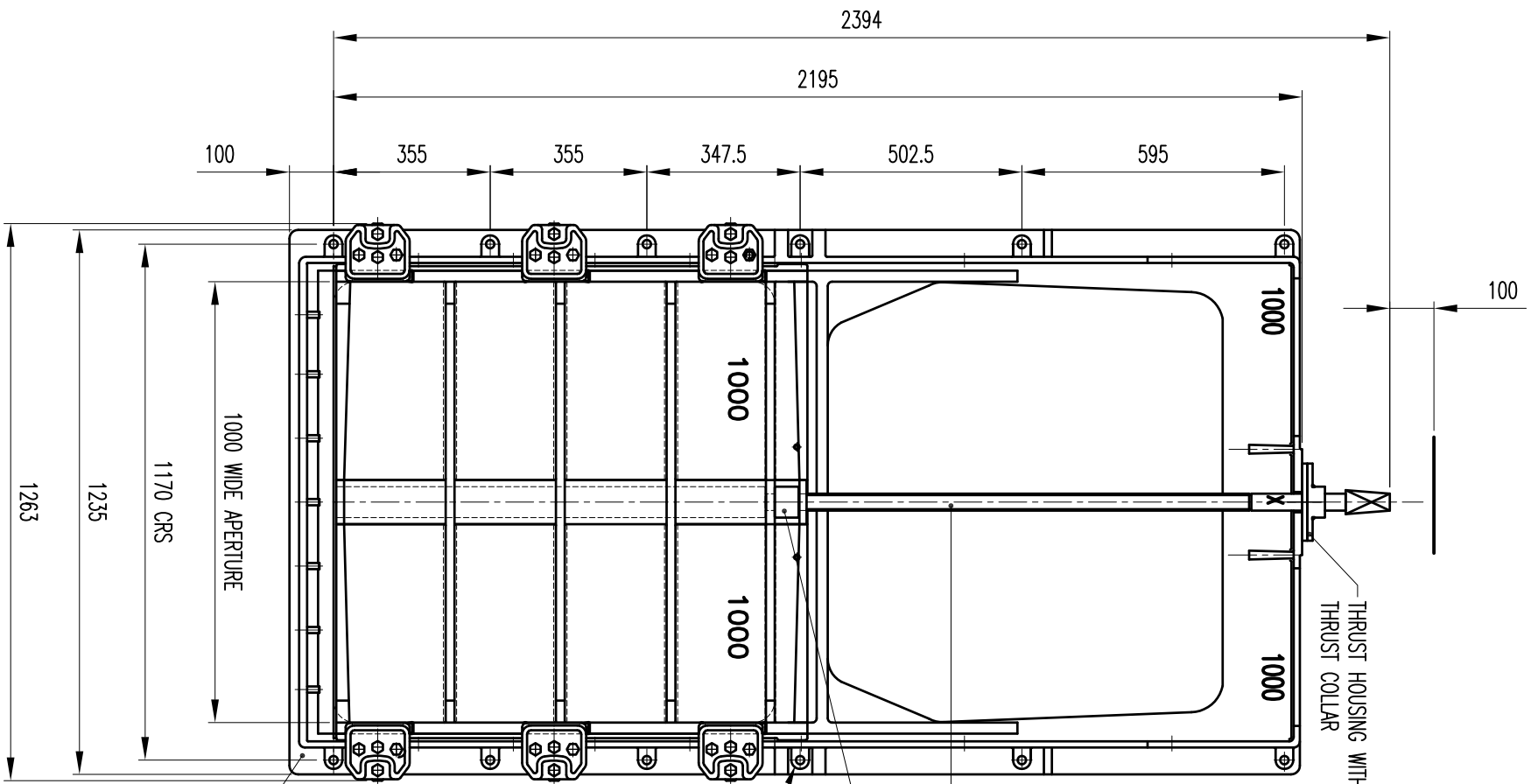


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 INDUSTRIAL PENSTOCKS LTD

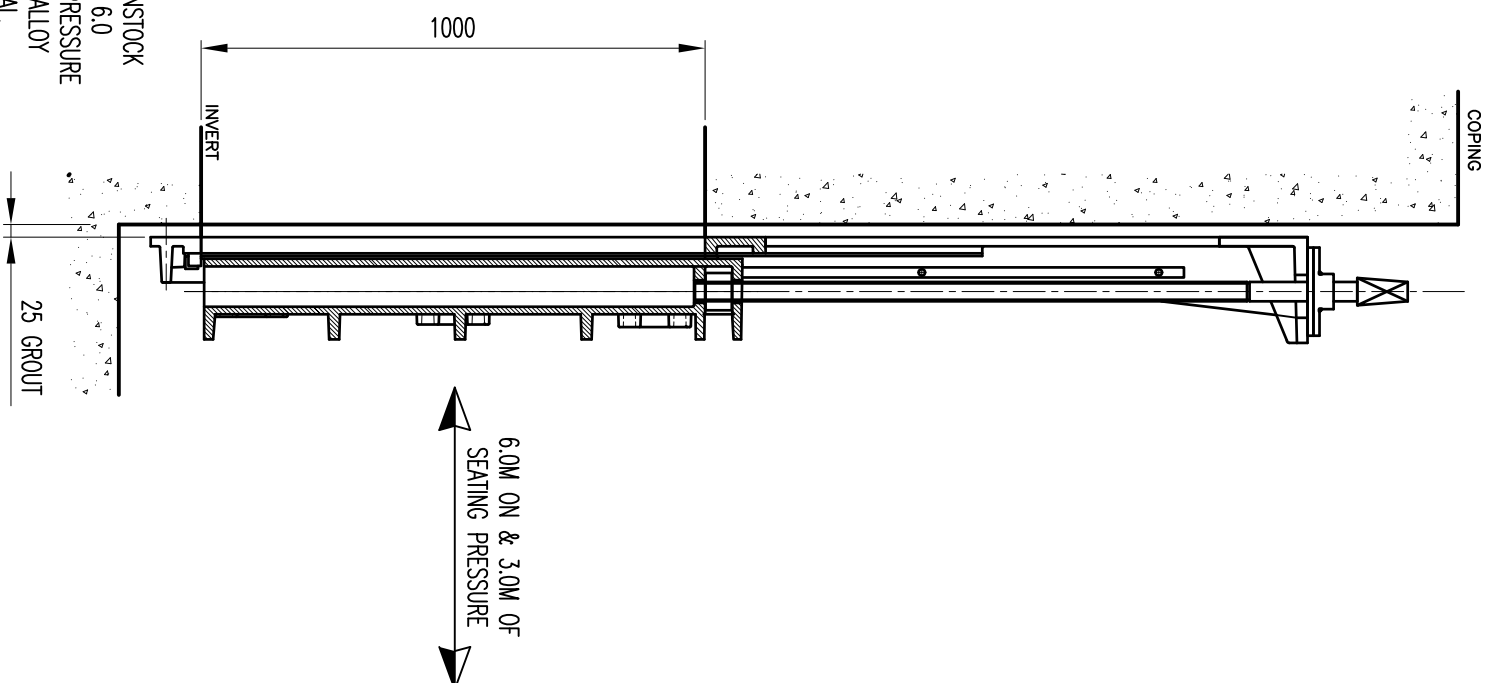
DO NOT SCALE - IF IN DOUBT ASK



1000 WIDE APERTURE
 1170 CRS
 1235
 1263

THRUST HOUSING WITH THRUST COLLAR
 STAINLESS STEEL GRADE 304 NON-RISING SPINDLE.
 GUN METAL DOOR NUT.
 12 No. HOLES DRILL $\phi 15 \times 90$ mm DEEP TO SUIT LEBIG B15/70 316 ST. ST. FIXING BOLTS.

1000 SQ. FIG. 108 C.1 WALL MOUNTING PENSTOCK CONFORMING TO BS7775 & SUITABLE FOR 6.0 METRES ON & 3.0 METRES OFF SEATING PRESSURE CAST IRON FRAME & DOOR WITH COPPER ALLOY SEALING FACES & EPDM FLUSH INVERT SEAL.



6.0M ON & 3.0M OF SEATING PRESSURE

GENERAL NOTES:

- TOLERANCES UNLESS STATED OTHERWISE:
 LINEAR DIMENSIONS < 1000mm = ± 0.25 mm
 LINEAR DIMENSIONS > 1000mm = ± 1.00 mm
 ANGULAR DIMENSIONS = $\pm 0.5^\circ$
 CONCENTRICITY = 0.10mm
 HOLE POSITION = 0.25mm
 PERPENDICULARITY = 0.10mm
 FLATNESS = 0.10mm
- REMOVE ALL BURRS & SHARP EDGES
- MACHINE SURFACES $\nabla_{0.8}$ UNLESS NOTED OTHERWISE.

Rev	Date	Description	By
Amendments			

Title
GENERAL ARRANGEMENT 1000 SQ. CAST IRON WALL MOUNTING PENSTOCK. TEE KEY OPERATED.

Material
 CAST IRON

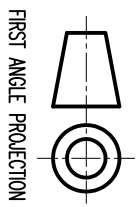
Client



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Part/Drawing Number: 1000-NR-CAP DIRECT	Revision
Approved by	Checked by
Drawn by AS	Date MAR'06
Scales ϕ A3 1:15	Computer File No



FIRST ANGLE PROJECTION